Introduction
Dura Composites Ltd, is a leading global supplier of composite products for flooring, structures, handrailing and façades, ideal for marine, industrial, rail, landscaping and architectural applications, many of which are hugely eco-friendly. Incorporated in 1996, it has since supplied a wide range of blue chip organisations with products from the standard range and also with bespoke project solutions.

Mission Statement
To supply pioneering composite product solutions to real-world problems for customers in the industrial, rail, marine, landscaping & architectural sectors. We do this by focusing on continuous innovation, a relentless drive to understand the specific needs and operating environments of our customers and a commitment to exceptional service and care.

To help us achieve our strategic vision, we will harness our global network of highly satisfied, passionate and connected customers to drive awareness of Dura as the experts in composite product solutions. We will also provide the leadership and support necessary to ensure that our customers are more successful, happy and rewarded - in recognition of the importance of their contribution to our continued growth and success.

Vision
To be revered globally as experts in the creation and supply of breakthrough composite product solutions - offering a scalable, performance improving and cost-effective alternative to traditional materials.

Due to our policy of continual improvement we reserve the right to change specifications at all times without prior notice.
Dura Cladding is an ever increasingly popular choice for finishing the outside of commercial and domestic buildings, and is ideal to be used for updating club house exteriors or renewing boat sheds to their former glory. Dura Cladding can be used as a cost-effective solution for cladding new buildings especially for when eco-friendly considerations are a priority.

**Marina Offices**

**Application:** New marina offices for waterfront environment

**Type:** Flush 150

**Fixing:** Screw fixing into hidden, pre-drilled oval holes

**Colour:** Charcoal

**Key Reasons For Choice:**
- Modern Appearance for Renovation
- Low maintenance / Long Life Span
- UV, Colour Stable
- Over clad of Existing Wall

**Exterior Wall Cladding**

Dura Cladding is tested in extreme climates including Eastern Europe and the Middle East, Dura Cladding is suitable for the harshest weather environments suffering from only limited colour fade in the first 3 months.

**Clubhouse Decking**

**Application:** Boat Shed storage solution to help increase boat lifespan

**Type:** Flush 150

**Depth:** 21mm

**Fixing:** Screw fixing into hidden pre-drilled oval holes

**Colour:** Cedar

**Key Reasons For Choice:**
- Low Maintenance
- Traditional Wood Appearance
- Low Life Cycle Costs
- Eco-Friendly

Dura Composites was confirmed as the UK’s first composite wood supplier to be 100% Certified FSC®

Dura Composites are determined to be the UK’s leading composite wood supplier to be 100% certified FSC®
Dura Cladding is an increasingly popular choice for finishing the outside of commercial and domestic buildings, and is ideal to be used for updating clubhouse exteriors or renewing boat sheds to their former glory. Dura Cladding can be used as a cost-effective solution for cladding new buildings especially when eco-friendly considerations are a priority.

Marina Offices
Application: New marina offices for waterfront environment
Type: Flush 150
Fixing: Screw fixing into hidden pre-drilled oval holes
Colour: Charcoal
Key Reasons For Choice:
- Modern Appearance for Renovation
- Low maintenance / Long Life Span
- UV, Colour Stable
- Over clad of Existing Wall

Boat Yard Storage
Application: Boat Shed storage solution to help increase boat lifespan.
Type: Flush 150
Depth: 21mm
Fixing: Screw fixing into hidden pre-drilled oval holes
Colour: Cedar
Key Reasons For Choice:
- Low Maintenance
- Traditional Wood Appearance
- Low Life Cycle Costs
- Eco-Friendly

Dura Cladding is tested in extreme climates including Eastern Europe and the Middle East. Dura Cladding is suitable for the harshest weather environments suffering from only limited colour fade in the first 3 months.

Case Studies
Introduction

Dura Composites Ltd. is a leading global supplier of composite products for decking, structures, handrailings, and façades, ideal for marine, industrial, rail, landscaping, and architectural applications, many of which are highly eco-friendly. Incorporated in 1996, it has since supplied a wide range of blue chip organisations with products from the standard range and also with bespoke project solutions.

The UK headquarters is dedicated to innovation to ensure that Dura Composites is always at the forefront of composite material technology. The growing team have extensive knowledge and practical experience of fibreglass reinforced plastic, timber composites and other related emerging materials.

The range of products on offer is vast, from floor walkway grating, through decking, cladding and hand railing to lift risers or trench covers. All products offer customers a low life cycle cost thanks to their long life expectancy and also low maintenance requirements.

Dura Composites sells directly to a wide variety of customers from global contractors to individual Marina owners and our products are also available through a well-established global distribution network in the Middle East, Africa and Europe.

Mission Statement

To supply pioneering composite product solutions to real-world problems for customers in the industrial, rail, marine, landscaping & architectural sectors.

We do this by focusing on continuous innovation, a relentless drive to understand the specific needs and operating environments of our customers and a commitment to exceptional service and care.

To help us achieve our strategic vision, we will harness our global network of highly satisfied, passionate and connected customers to drive awareness of Dura as the experts in composite product solutions.

We will also provide leadership and support necessary to ensure that our employees share a common vision, a dedication, happy and rewarded - in recognition of their contribution to our continued growth and success.
Composite Solutions

The past 10 years have seen composite products revolutionise the marine industry as the advantages of fibreglass reinforced plastic (GRP) and wood plastic composite (WPC) materials have become clear to clients and contractors alike. This guide features our range of ground-breaking solutions to the key challenges facing everyday marina businesses and will inspire new ideas that promote safety, durability and longevity across the industry.

Pontoon builders, marina owners, contractors and end clients across the world are choosing Dura Composites products for their marine projects. Our highly durable composite timber Ultra Deck solutions are rated to high load capacities and will not rot, fade or warp, never need painting, can be easily worked on-site and are light enough to be man handled.

Our fibreglass marina decking material known as Dura Grating is non-sparking, non-conductive, fire resistant and workable on-site which has contributed to it being used extensively for commercial environments such as RNLI lifeboat stations and Wind Energy farms with impressive results. It also offers one of the highest levels of slip resistances ever measured for a walking surface. Other Marine applications for composite product solutions include entrance gangways and fuelling areas through to boathouse terraces and cladding.

Innovation
By listening to our customers, we have developed new products and accessories that add more and more value throughout the supply chain. For example, it is now possible to specify a Dura Composites solution for pontoon decking, the duct cover, the fender, any handrailing on site, any cladding on site and also any deck areas at the club house.

Lower Maintenance
Dura GRP and WPC products do not require painting and GRP is unaffected by a wide range of chemicals1, which would otherwise cause degradation to steel, aluminium or wood, therefore providing a cost effective, low-maintenance alternative.

Durability
All of our products are designed to improve on the performance offered by the traditional material which it can replace. WPC Ultra Deck and GRP Dura Grating are both therefore designed to last longer than wood despite needing no maintenance other than cleaning. All Dura products are non-conductive and non-sparking bringing a host of practical and safety advantages to the table.

Appearance
All of our products are designed to not only function perfectly during their service life, but also to maintain their initial appearance upon cleaning.

1 Please contact our sales team for further information on our Chemical Resistance guide.
Dura Grating is a highly engineered structural pontoon decking system manufactured using advanced fibreglass composite technology. It features one of the highest degrees of slip resistance ever measured for a walking surface and can be used in a variety of applications to replace steel, metal or wood. It is also available with a Solid Top finish for applications where maximum strength is required.

**Applications**
- Pontoon Decking
- Entrance Gangways
- Fingers & Jetties
- Fueling Areas
- Fixed Landings & Mooring Pontoons
- Piers
- Walkways & Bridges

**Features**
- Anti-Slip Surface
- Simple to Install
- Virtually Zero Maintenance
- 50 Year Life Span
- Corrosion Resistant
- Fire Resistant

**Benefits**
- Prevents Slips, Trips and Falls
- Can be Installed by Marina Staff
- Only Needs Washing Periodically
- Low Life-Cycle Cost
- Suit Commercial Environments
- Could Improve Marina Asset Value

**Dura Grating Range**

**Standard Mesh Grating**
- Grey, Green or Yellow

**Micro Mesh Grating**
- Grey

**Mini Mesh Grating**
- Grey, Green, Sand or Teak

**Solid Top Grating**
- Grey

**Product Selector**

<table>
<thead>
<tr>
<th>Product</th>
<th>Length</th>
<th>Width</th>
<th>Open Hole Size</th>
<th>Weight Kg²</th>
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<tr>
<td><strong>Standard Mesh Grating</strong></td>
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<table>
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<tr>
<th>Product</th>
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<th>Open Hole Size</th>
<th>Weight Kg²</th>
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<tr>
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<tr>
<td></td>
<td>4047mm</td>
<td>1247mm</td>
<td>32mm</td>
<td>42.0kg</td>
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</table>

**Grey, Green or Yellow**

**Grey, Green, Sand or Teak**

**For technical specifications on our Dura Grating range please visit:**
www.duracomposites.com/marine/fibreglass-marina-grating/specs-information/
Leisure Marinas

Main Pontoon Installation

Finger Pontoon Installation

Composite products are suitable for a whole host of new and refurbishment applications in the marine industry.

Dura Grating is ideal for both new build projects, or as a replacement for degraded traditional timber decking thanks to its proven ability to withstand the harsh side effects of marine conditions better than almost all other materials.

Fibreglass Dura Grating has one of the highest degrees of slip resistance ever measured for a walking surface.
Leisure Marinas

Dura Grating will transform existing slippery pontoon decking into an exceptionally safe walking surface.

Dura Grating is highly suitable for leisure applications and can be specified for new or replacement decking projects where safe anti slip qualities are required for walking surfaces and where low maintenance is of high importance.

- Anti-Slip Surface
- Life Span of up to 50 Years
- Minimal Maintenance
- Easily Installed
- 3 Colours to Choose From
- 3 Surface Options

Sandwich Marina, Kent

Sandwich Marina operates a programme of continuous improvement to ensure that the facilities offered to its berth holders reflect the best in class, and can effectively overcome the challenging tidal conditions of the location.

Dura Grating Mini Mesh has been used as a long lasting anti-slip replacement for degraded timber decking.

Cleats fix neatly and robustly. Mini Mesh Sand is shown in this example

Mini Mesh Sand at Isle of Islay, Scotland

Sandwich Marina operates a programme of continuous improvement to ensure that the facilities offered to its berth holders reflect the best in class, and can effectively overcome the challenging tidal conditions of the location.

Dura Grating Mini Mesh has been used as a long lasting anti-slip replacement for degraded timber decking.

The timber on the floating pontoons at Sandwich Marina was rotten and degraded.

The use of Type 22 Mini Mesh in green provides a safe anti-slip solution and lasting protection against the elements.

BEFORE

AFTER
Case study - South Dock, London

Application:
South Dock Marina, London

Product: Dura Grating Mini Mesh with Dura Fender

Client: Southward County Council

Depth: 30mm small walkways / 38mm to large walkways and gangways
Loading/Spans: 1.15m span to suit pedestrian and trolley loading

Fixings: Self Drill Self Tap Bi Metallic Screws into Galvanised Steel substrate

Colour: Buff Sand by special order.

Key Reasons For Choice:
- Turnkey Solution – Decking & Fendering
- Longevity
- Anti-Slip Properties
- Low Maintenance / Long Life Span
- UV, Colour Stability

4000 sqm of deck areas covered with Dura Grating in Sand
Composite black fender completes the low maintenance marina
Dura Composites has supplied its anti-slip GRP mini-mesh grating to Bermuda’s only all-inclusive beach resort with stunning effect.

Set in 21 acres of landscaped gardens, the Grotto Bay Beach Resort is home to two 500,000 year old subterranean limestone caves known as Cathedral Cave and Prospero’s Cave.

Prospero’s Cave is home to the newly refurbished Natura Spa with walkways and floating massage pontoons featuring Dura Grating Mini Mesh in Sand. The pontoons were installed as part of a refurbishment project to expand the existing facilities.

The three new floating pontoons are linked by a series of lightweight anti-slip walkways, all fabricated from Dura Grating Glass Reinforced Plastic (GRP) Mini-Mesh in an attractive sand colour to effortlessly blend with the spa’s natural setting.

The refurbishment plans were devised to guarantee minimal impact on the cave itself, with no fixed structures installed and a dedication to aesthetic appreciation of the natural environment. Dura Grating GRP anti-slip grating was chosen for its low-maintenance, cost-effective and durable properties and for its ease of installation in the challenging setting.
Dura Grating has a proven gritted, maximum anti slip surface which has one of the highest degrees of slip resistance ever measured for a walking surface, especially in wet, oily and icy conditions. The integral gritted non slip surface provides a long lasting protection and is the ideal replacement for traditional timber decking materials.

Fibreglass anti slip decking for pontoons, piers, jetties, gangways and brows.
Slips, trips and falls are the most common type of accident to occur whilst boating. A trip, slip or fall near water presents added danger from drowning, so it’s vital to choose a walking surface material with high safety properties. Dura Grating has one of the highest levels of slip resistances ever measured for a walking surface, making it ideal for demanding marine applications.
Case Study - RNLI, Weymouth

Dura Composites offers a fantastic 25 year warranty on our Dura Grating, and the products are designed to withstand the effects of even the harshest marine environments.

Dura Composites’ Mini Mesh fibreglass pontoon decking was installed on RNLI (Royal National Lifeboat Institution) projects across the UK, including Weymouth, East Dunmore and Fenit.

Dura Composites has recently inspected some of the very first installations of the product and caught up with one of the people who was responsible for choosing this composite decking solution, a brand new technology at the time.

Who better to make a judgement on the decking? How about the person who worked at the RNLI at the time and was responsible for making the bold decision to use composite rather than wooden decking for RNLI pontoons? This person is Shane Carr. He confirmed that “on close inspection, the composite decking is in perfect working order and has not suffered any noticeable deterioration” - quite the testimonial!

Whilst traditional materials, such as wood or concrete, may be a little cheaper initially, Dura Grating is far superior for those looking for lower life-cycle costs.

“Apart from fibreglass grating surfaces being exceptionally sure footed, there is virtually no maintenance and all that is required to keep the surface in pristine condition is an occasional jetwash.”

Mike Coster, 2005

This is due to the fact that not only is it designed to last up to 50 years but is also due to the fact that it only requires a pressure wash periodically to keep it looking great and does not require painting, oiling or staining.
Dura Grating anti-slip GRP walkways from Dura Composites have played a central role in the spectacular regeneration of the Gobbins cliff path in Islandmagee, Northern Ireland. The £7.5 million pound project has enabled the path to open to the public for the first time in over half a century – and it is proving to be a big hit with tourists, having recently welcomed its milestone 5,000th visitor.

The Gobbins was originally installed in 1902 by railway engineer Berkeley Dean Wise as a series of spectacular bridges and gantries. After five decades as Northern Ireland’s top tourist attraction, the path fell into disrepair and closed to the public in 1954. But the unique site has been reinstated at a cost of £7.5m, with Mid and East Antrim Borough Council providing more than half of the funding for the scheme.

Dura Composites’ distributor Ridgeway who are based in Belfast were the preferred supply partner chosen to supply the GRP flooring and stainless steel fixings used to create the walkways. Dura Grating Glass Reinforced Plastic (GRP) was chosen thanks to its low maintenance, cost-effective and durable properties and for its ease of installation in the challenging cliff top setting.

Dura Grating is a highly engineered structural flooring system manufactured using advanced composite technology. It features one of the highest degrees of slip resistance ever measured for a walking surface especially in wet, oily or adverse weather conditions, and can be used in a variety of applications to replace steel, metal or wood. Dura Grating is corrosion resistant, can be cut to size on site using standard power tools and is lightweight meaning that it can be easily manoeuvred into place.

The centrepiece of the original Gobbins project was the Tubular Bridge which was constructed at the start of the Edwardian era, spanning 20 metres to an outcrop called the Man O’War. The bridge was a cylindrical cage designed by Wise himself. It has been replaced by a replica, lowered from a crane perched on top of the cliffs 60 metres above with a stunning Dura grating walkway forming the centrepiece of the structure.

“This unique project at the Gobbins cliff path is another great example of how using composite materials can prove advantageous over traditional materials. A rugged environment like this demands equally rugged materials, and Dura Grating made from high performance GRP is perfectly-equipped to withstand the effects of rain, wind and saltwater where metal would rapidly succumb to rust and constitute a serious safety hazard. We are extremely pleased with the results of the walkway installations and know that the new cliff path will delight visitors for many many years to come”.

Stephen Kane, MD
Ridgeway
Dura Composites’ Exclusive Irish and Northern Irish Distributor

Over 500m² of Dura Grating GRP flooring was used in the project
Image courtesy of Mid and East Antrim Borough Council
Fixings

A wide range of fixing solutions are available to cater for the huge number of applications that our Pontoon walkways are suited to. These are as follows:

### Dome Headed Recessed Clips

<table>
<thead>
<tr>
<th></th>
<th>Standard Moulded Grating</th>
<th>Mini Mesh</th>
<th>Solid Top Grating</th>
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<tbody>
<tr>
<td><strong>Features</strong></td>
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<tr>
<td></td>
<td>Direct fix to substrate</td>
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<td></td>
<td>Domed shape reduces trip hazard</td>
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<tr>
<td></td>
<td>Heavy Duty Fixing Clip</td>
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<tr>
<td></td>
<td>Cost-effective</td>
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<tr>
<td></td>
<td>Countersunk Head / Captive Nut compatible (M8 - Large, M6- Small)</td>
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<td></td>
<td>Large 5mm / Small 3mm Proud</td>
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### Square Recessed Clips

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<th>Standard Moulded Grating</th>
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<tr>
<td></td>
<td>Direct fix to substrate</td>
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<td></td>
<td>Heavy Duty Fixing Clip</td>
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<tr>
<td></td>
<td>Compatible with various fixing systems including: Anchors, Through Bolts, Resin Anchors, Self Drilling Screws, Captive Nut, Hex Head</td>
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<tr>
<td></td>
<td>Recessed design only 1.5mm Proud</td>
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### M Clips

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<tbody>
<tr>
<td><strong>Features</strong></td>
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<tr>
<td></td>
<td>Direct fix to substrate</td>
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<tr>
<td></td>
<td>Suits all Mini Mesh with a hole size of 12x12</td>
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<tr>
<td></td>
<td>M6 Bolt Soc Cap Head compatible</td>
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<tr>
<td></td>
<td>Recessed design only 1.5mm Proud</td>
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### J Clamps

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<thead>
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<th>Standard Moulded Grating</th>
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<tr>
<td><strong>Features</strong></td>
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<tr>
<td></td>
<td>Friction fixing clamp</td>
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<tr>
<td></td>
<td>Used where direct substrate fitting with Bolt/Screw is not permitted</td>
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<tr>
<td></td>
<td>Does not require tightening from underneath</td>
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<tr>
<td></td>
<td>M8 Bolt Thread compatible</td>
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<td></td>
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<tr>
<td></td>
<td>M8 Square Nut essential</td>
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### Channel Clamps

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<th>Standard Moulded Grating</th>
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<tr>
<td><strong>Features</strong></td>
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<tr>
<td></td>
<td>Friction fixing clamp</td>
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<td>Used where direct substrate fitting with Bolt/Screw is not permitted</td>
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### Adjustable Heavy Duty Channel Clamps

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<tr>
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<td>Adjustable fixing clamp</td>
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<td>Used where direct substrate fitting with Bolt/Screw is not permitted</td>
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<tr>
<td></td>
<td>M8 Bolt Thread compatible</td>
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<tr>
<td></td>
<td>M8 Square Nut essential</td>
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Further fixing solutions are available on request.
Ultra Deck has an attractive appearance but is formed from hard-wearing composite timber (also known as WPC). It is the ideal alternative to traditional wood which has a tendency to become waterlogged, and is prone to algae formation, making it slippery and hazardous in a marine environment. Our unique Composite Timber formula produces a longer lasting decking that is environmentally friendly, easy to install and requires minimal maintenance. Ultra Deck is available in a range of widths and surface finishes to suit every project need from marina walkways to boat house seating areas. Our narrower boards (Type 146, 150) have a more traditional appearance and most closely resemble natural wood planks. However, if your priority is maximising the speed of installation then one of our wider boards (Type 225, 295) may be more suitable. All Ultra Deck boards are reversible to allow the installer to choose from two attractive finishes. For times when you need to cut boards to specific sizes whilst maintaining core strength, we also offer solid section profiles. All products come with a 10 year warranty.

Applications
- Pontoon & Jetties
- Boardwalks
- Balcony Decking
- Smoking Areas
- Patios
- Public Areas
- Roof and Garden Terraces

Features
- Natural Wood Look
- Doesn’t Rot, Splinter Or Warp
- Up To 10 Year Warranty
- Concealed Fixings
- UV Colour Stable
- Grooved Boards
- Water Resistant
- 100% Certified FSC®

Benefits
- Aesthetically Pleasing
- No Painting & Staining
- Easy To Fit
- Prevents Trips And Falls
- No Painting, Staining Or Treating
- Slip Resistant
- Mould / Water Resistant
- Eco Friendly

Product Range

<table>
<thead>
<tr>
<th>Type 146</th>
<th>Type 150</th>
<th>Type 225</th>
<th>Type 295</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hollow Charcoal or Teak Grooved on one side Sanded smooth on reverse</td>
<td>Solid Ash or Oak Grooved on one side Deep embossed woodgrain on reverse</td>
<td>Hollow Charcoal or Teak Grooved on one side Light woodgrain effect on reverse</td>
<td>Hollow Charcoal or Teak Large grooves on one side Sanded smooth on reverse</td>
</tr>
</tbody>
</table>

Deck Profiles
- For Clubhouse Decking
- Promenades
- Heavy Duty Options
- Wider Span Options
- Suits most Pontoon Structures

<table>
<thead>
<tr>
<th>Product</th>
<th>Board Type</th>
<th>Plank Thickness</th>
<th>Plank Length</th>
<th>Plank Width</th>
<th>Max Fix Span</th>
<th>Weight/ l/m</th>
<th>Weight/ length/kg</th>
<th>Board/Pallet</th>
<th>Pallets/40th Container</th>
<th>Weight/ Pallet kg</th>
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<tbody>
<tr>
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<td>3660mm</td>
<td>148mm</td>
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<td>10.43</td>
<td>132</td>
<td>17</td>
<td>1437</td>
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<tr>
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<td>15.85</td>
<td>90</td>
<td>16</td>
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<td>12.08</td>
<td>133</td>
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<td>1606</td>
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<td>Type 150 Solid</td>
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<td></td>
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<tr>
<td>Type 225 Hollow</td>
<td>30mm</td>
<td>3660mm</td>
<td>225mm</td>
<td>400mm</td>
<td>In development</td>
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<tr>
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<td>225mm</td>
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<td>16.92</td>
<td>90</td>
<td>16</td>
<td>1508</td>
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<td>22.07</td>
<td>66</td>
<td>16</td>
<td>1517</td>
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<td>400mm</td>
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<td>42</td>
<td>17</td>
<td>1465</td>
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For technical specifications on our Ultra Deck range please visit: www.duracomposites.com/dura-deck-timber-composite-pontoon-decking/
Type 140 PVC Decking offers an attractive, low-maintenance PVC decking solution for marine environments. Available in stylish Coffee or Slate Grey colours, the stunning ASA surface finish has outstanding scratch resistance with the appearance of natural wood, but unlike wood, won’t warp, scratch, rot or fade with sunlight. The boards are easy to install and require virtually no maintenance. The innovative construction means that all screws are concealed below the surface and there is no gap between the boards, making Type 140 ideal for terraces, boardwalks and eating areas.

Applications
- Boardwalks
- Terraces
- Eating Areas
- Pontoons
- Piers
- Jetties

Features
- Natural Wood Look
- No Rotting or Warping
- UV Colour Stable
- Water Resistant
- Concealed Fixings
- 10 Year Warranty

Benefits
- Aesthetically Pleasing
- Long-Lasting
- No Painting or Staining Needed
- Prevents Slips Trips & Falls in All Weathers
- Barefoot Friendly
- Futureproof Solution with Expected 25 Year Service Life

Deck Profiles

<table>
<thead>
<tr>
<th>Product</th>
<th>Plank Thickness</th>
<th>Plank Length</th>
<th>Actual Plank Width</th>
<th>Maximum Fixing Span</th>
<th>Weight</th>
<th>Fixing Span</th>
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<tbody>
<tr>
<td>Type 140</td>
<td>26mm</td>
<td>2440mm</td>
<td>140mm</td>
<td>400mm</td>
<td>2.02kg</td>
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<td>26mm</td>
<td>3660mm</td>
<td>140mm</td>
<td>400mm</td>
<td>2.02kg</td>
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Material Specifications

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<th>Characteristics</th>
<th>Unit</th>
<th>Result</th>
<th>Test Reference</th>
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<tr>
<td>Tensile Strength</td>
<td>MPa</td>
<td>42.0</td>
<td>BS-6399</td>
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<tr>
<td>Flexural Strength</td>
<td>GPa</td>
<td>4.0</td>
<td>ASTM1037-93</td>
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<tr>
<td>Impact Strength</td>
<td>K/J&amp;M</td>
<td>7.5</td>
<td>ASTM1037-93</td>
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<tr>
<td>Density</td>
<td>g/cm³</td>
<td>1.49</td>
<td>ASTM792</td>
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<tr>
<td>Thermal Expansion</td>
<td>K</td>
<td>3.91</td>
<td>ASTM696</td>
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<tr>
<td>24h Water Absorption</td>
<td>%</td>
<td>0.1</td>
<td>ASTM D 570</td>
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<tr>
<td>Flammability Resistance</td>
<td>S-B</td>
<td>0.1</td>
<td>BS EN13501-1</td>
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<tr>
<td>Shore Hardness</td>
<td>D</td>
<td>78</td>
<td>GB/T2441-2008</td>
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<tr>
<td>Nail Holding Strength</td>
<td>N</td>
<td>1800</td>
<td>GB/T11718-1999</td>
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Anti-Slip Resistance

Slip Resistance Values - BS7976 (4s Rubber Slider)

<table>
<thead>
<tr>
<th>Direction</th>
<th>Condition</th>
<th>Face of Plank</th>
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<tbody>
<tr>
<td>Longitudinal</td>
<td>Dry</td>
<td>● 52</td>
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<tr>
<td>Transverse</td>
<td>Dry</td>
<td>● 53</td>
</tr>
<tr>
<td>Diagonal</td>
<td>Wet</td>
<td>● 42</td>
</tr>
<tr>
<td>Longitudinal</td>
<td>Wet</td>
<td>● 39</td>
</tr>
<tr>
<td>Transverse</td>
<td>Wet</td>
<td>● 48</td>
</tr>
</tbody>
</table>

Pendulum Test Values (PTVs)
- Low Slip Potential (36+ PTV)
- Moderate Slip Potential (25-35 PTV)
- High Slip Potential (0-24 PTV)
Ultra Deck 295 on Main Pontoon (Teak)

Ultra Deck 225 on Pontoon Finger (Charcoal)

Whether you’re planning a commercial or leisure marina project, Dura Composites has a durable, simple to install, cost-effective and environmentally friendly solution to help maximise the use of your waterside space or walkways in all seasons.

Our high-performance composite decking boards combine fade-resistance with outstanding durability and mean you can spend less time maintaining the deck and more time enjoying it.

Ultra Deck will not split, splinter or rot and is extremely dimensionally stable. It requires minimal maintenance and needs no painting or treating over the course of its lifetime. It also has a high resistance against environmental impacts such as fungal or mould attacks.

Our innovative subsurface fixing system means no nails or screws need to go through the deck itself, creating a smart, uniform and barefoot friendly decking area or walkway.

Ultra Deck 295 Teak at The Pier House Restaurant in North Devon. Image courtesy of Braddicks Holiday Centre
Case Study - Jumeirah Bay Island Development, Dubai, UAE

Situated off the coast of Jumeirah Beach Road, Jumeirah Bay Island (formerly known as Jumana Island 2) is a master development by Meraas Development LLC and is set to become the most sought-after address in Dubai with luxurious residences and breath-taking sea views.

For the Jumeirah Bay Island development Meraas chose high performance composite Ultra Deck Type 146 in Teak, supplied by Dura Composites’ exclusive UAE Marine Distributor Unichem Trading FZE, and installed by specialist pontoon manufacturer Majestic Marine Engineering LLC™.

The island’s luxury marina now boasts over 4000 square metres of Ultra Deck and features secure berths for yachts in sophisticated modern facilities with breath-taking views of the Arabian Gulf.

Having previously experienced issues from competitors, Majestic were looking for high-performance premium composite decking solution with a colour-consistent finish, barefoot friendly fixings and the capacity to allow for linear expansion with the changing Dubai temperatures.

In Ultra Deck, they found just what they were looking for – durable, natural wood-look composite decking with innovative sub surface fixings and none of the maintenance drawbacks of timber.
Getting started - Our Simple Install Guide

Dura Composites’ innovative subsurface fixing systems means no nails or screws need to go through the deck itself, creating a smart, uniform and barefoot friendly deck. Our unrivalled range of fixings cater for a wide range of installations in different environments. Our expert team and downloadable Installation and Technical Manual can provide further guidance on appropriate use of these fixing solutions and screw types.

Surface Fixing System - Type 146/225/295

Composite Bearers

Ancillary Profiles

<table>
<thead>
<tr>
<th>Product</th>
<th>Thickness</th>
<th>Plank Length</th>
<th>Width</th>
<th>Max Span</th>
<th>Weight l/m kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Decking Bearer</td>
<td>25mm</td>
<td>up to 2800mm</td>
<td>40mm</td>
<td>Non loading bearer</td>
<td>1.00kg</td>
</tr>
<tr>
<td>Decking Bearer</td>
<td>102mm</td>
<td>up to 3660mm</td>
<td>50mm</td>
<td>600mm</td>
<td>3.65kg</td>
</tr>
<tr>
<td>Fascia Trim</td>
<td>9mm</td>
<td>up to 3660mm</td>
<td>230mm</td>
<td>Infill only</td>
<td>2.88kg</td>
</tr>
<tr>
<td>Fascia Trim</td>
<td>10mm</td>
<td>up to 3660mm</td>
<td>140mm</td>
<td>-</td>
<td>1.94kg</td>
</tr>
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</table>

Fixing clips - Type 146/225/295

Fixing clips - Type 150

Type 150 uses different fixing clips to that of the Type 146, 225 and 295. Please therefore remember to use the appropriate clip for your deck. Always screw the Type 150 Start/Stop Clip through the centre and on top of bearers as shown in the below drawing.

In scenarios where butt-jointing is needed, please ensure that double joists are used to accommodate fixing clips for each board.
Composite Timber Decking

**Step 1:** Screw Start/Stop Clips into place on bearers to hold first board in position. Affix on each bearer.

**Step 2:** Push the first board against the clips, making sure that the clip holds the deck board securely.

**Step 3:** Insert Standard Clips on each bearer. Push Clips into the side slot of the deck board ready to screw. (use of Type 150 Standard Clips shown in insert image).

**Step 4:** Screw down the Standard Fixing Clips. Make sure they “pinch” but are not over tight.

**Step 5:** Push the next board into place and repeat. Please ensure that you check for accurate alignment of the boards each time.

**Step 6:** For the last board on the deck, use one Start/Stop Clip per bearer.

---

**Simple installation - Type 146/225/295**

1. Fasten the Starter Trim using a 25mm A4 316 grade stainless steel screw placed into each of the pre-drilled holes of the trim.

2. Fasten the first Type 140 Deck board into the bearers at each 400mm point, ensuring that you screw into at least every other pre-drilled hole as a minimum. Please note that you may need to trim the board length in order to ensure that the holes align with the bearers.

3. Using the pre-drilled holes, fix the first Type 140 Deck board into the bearers at each 400mm point, ensuring that you screw into at least every other pre-drilled hole as a minimum. Please note that you may need to trim the board length in order to ensure that the holes align with the bearers.

4. Repeat the previous step for each consecutive Type 140 Deck board until you reach the last board. Cut the last board to width by ripping down on a table saw or skill saw. If your last board is not a full board and therefore an end trim cannot be used, you can use the C-Channel Cover Trim to cover your exposed edge and either screw down or affix with a suitable bonding agent.

5. Fasten the last Type 140 Deck board through the pre-drilled edge. Repeat this process every 400mm along the outer joist edge. If using an End Trim, affix using suitable bonding agent.

6. Tightly fasten the trim edging to the deck boards from underneath using 25mm A4 316 grade stainless steel screws, one screw in each screw hole. Where the trim pieces meet, add additional screws from underneath the deck board, locating a screw 20mm from the corner on both sides of the joint to help manage the expansion and contraction of the material.

---

**Simple installation - Type 140**

1. Place the Starter Trim flush and square with the edge of the first joist or bearer.

2. Fasten the Starter Trim using a 25mm A4 316 grade stainless steel screw placed into each of the pre-drilled holes of the trim.

3. Using the pre-drilled holes, fix the first Type 140 Deck board into the bearers at each 400mm point, ensuring that you screw into at least every other pre-drilled hole as a minimum. Please note that you may need to trim the board length in order to ensure that the holes align with the bearers.

4. Fasten the last Type 140 Deck board through the pre-drilled edge. Repeat this process every 400mm along the outer joist edge. If using an End Trim, affix using suitable bonding agent.

5. Tightly fasten the trim edging to the deck boards from underneath using 25mm A4 316 grade stainless steel screws, one screw in each screw hole. Where the trim pieces meet, add additional screws from underneath the deck board, locating a screw 20mm from the corner on both sides of the joint to help manage the expansion and contraction of the material.
Composite Timber Fenders
Dura Fenders

As every marina owner and operator knows, good pontoon fenders are essential to the smooth running of marinas, as they add a much needed layer of protection for boats during rough weather. Traditionally these fenders are made from standard timber, which is prone to rotting and splitting and can become a safety hazard over time.

Dura Composites’ new range of Composite Timber Fenders are produced from Wood Plastic Composite (WPC) manufactured via an extrusion process using a mix of recycled plastics and hardwood wastes with various bespoke additives. Composite Timber is an immensely versatile material which combines the traditional appearance of natural timber with the durability and resilience of an engineered composite.

Available as both a standard and a top board fender, the products offer a simple to install ‘all-in-one’ solution with a grooved anti-slip teak-effect surface which perfectly complements the Dura range of Marina Decking. The top board fender can be specified with a clever LED light recess channel, to allow LED lights to be installed flush into the fender to maximise visibility of the pontoon or finger edge in the dark or in poor weather conditions.

A simple clad-on solution, Dura Composite Timber fenders are ideal for both new pontoons and marine refurbishments. They will not rot, fade or warp, never need painting, can be easily handled and also offer fantastic anti-slip properties. Furthermore, they are unaffected by a wide range of chemicals which would otherwise cause degradation to steel, aluminium or wood, making them a cost effective and low maintenance alternative to traditional materials.

Applications

- Pontoons
- Fingers

Features

- L-Shape
- Grooved Surface
- Solid Construction
- LED Light Recess
- Teak Finish
- I-Shape

Benefits

- All-in-One Solution
- Anti-Slip Performance
- Allows Cleat Fixing
- Poor Visibility Safety
- Matches Decking
- Simple Clad-On Solution
Safety Handrailing & Ladders
Dura Handrailing

When installing a composite walkway, it is often logical to also opt for a complementary low maintenance safety handrailing system so that the walkway, structure and railings all benefit from long design lives. Dura Composites offers two handrailing solutions – Fabrication Handrailing and Key Clamp Modular Handrailing.

Both allow the installer to benefit from simple construction and have warm-to-the-touch surfaces, are non-sparking, non-corrosive and non-conductive. Both systems can be specified in signal yellow or grey colours that will never need painting, staining or galvanising. Fibreglass Safety Ladders are also available to provide a simple access solution for emergencies and maintenance situations.

Applications
- Platforms
- Walkways
- Stairs
- Ramps
- Fire Escapes
- Roof Walkways
- Bridges
- Maintenance Bays
- Wash Bays & Work Stations

Features
- Corrosion Resistant
- Not Cold To Touch
- Security Fixing Options
- UV Stable
- DDA Compliant
- Lightweight
- Non Conductive
- Fire Retardant
- Long Lasting

Benefits
- Low Maintenance
- Meets Safety Standards
- Theft Proof
- Retaining Colour And Strength
- Equalities Act Friendly
- Easy To Assemble / Easy To Transport
- Use In High Voltage Areas / Anti-Static
- Fire Escape Usage / BS476 Part 7
- BS6399-1 & BS6180 Approved

Product Range

Fabrication Handrailing

Key Clamp Modular Handrailing
Exterior Wall Cladding
Dura Cladding

Dura Cladding is made using a highly developed extrusion process and a unique timber and plastic composition. Recycled high density polyethylene polymers, recycled ground hardwoods and specifically engineered additives are harnessed together with high performance coupling agents to provide beautiful low maintenance 87% recycled and 100% Certified FSC® wall cladding. Dura Cladding provides the client with a traditional wood cladding appearance coupled with a 25 year design life and a fraction of the maintenance costs of natural wood.

Applications
- Boatheds
- Outbuildings and workshops
- Clubhouses
- Private / Public Buildings
- Screening
- Architectural Fascias
- Yacht Clubs
- Warehouses

Features
- High Strength To Weight Ratio
- Permanent Colour
- Rot, Splinter, Warp Resistant
- Easy Installation
- Weather Resistant
- Fire Resistant
- Simple Cutting And Site Install
- UV Colour Stable
- 100% Certified FSC®
- No Knots

Benefits
- Easy Handling
- Colour Stable
- No Painting And Staining
- No Specialist Skills Required
- 10 Year Warranty
- Euro Class Bl-F1-S1 Certified
- Only Requires Standard Tools
- Looks Good Through Lifespan
- Eco Friendly
- Few Wasted Planks

Product Range

<table>
<thead>
<tr>
<th>Type 150/21 Flush</th>
<th>Type 150/21 Weatherboard</th>
<th>Type 200/21 Flush</th>
<th>Type 250/21 Flush</th>
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<tbody>
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<td>Teak, Charcoal, Cedar, Grey</td>
<td>Bam Black</td>
<td>Teak</td>
<td>Cedar, Grey</td>
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Specifications

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<th>Cladding Profile</th>
<th>Plank Thickness</th>
<th>Plank Length</th>
<th>Actual Plank Width</th>
<th>Maximum Fixing Span</th>
<th>Weight</th>
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<td>3600mm</td>
<td>28mm</td>
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<td>0.24kg</td>
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<td>3600mm</td>
<td>230mm</td>
<td>-</td>
<td>6.2kg</td>
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<td>Type 140/40 Louvre</td>
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<td>3600mm</td>
<td>140mm</td>
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Colour Options

A colour swatch is available on request

For technical specifications on our Dura Cladding range please visit: www.duracomposites.com/cladding-products
Case Studies

Dura Cladding is an ever increasingly popular choice for finishing the outside of commercial and domestic buildings, and is ideal to be used for updating club house exteriors or renewing boat sheds to their former glory. Dura Cladding can be used as a cost-effective solution for cladding new buildings especially for when eco-friendly considerations are a priority.

Marina Offices

Application: New marina offices for waterfront environment

Type: Flush 150

Fixing: Screw fixing into hidden, pre-drilled oval holes

Colour: Charcoal

Key Reasons For Choice:
- Modern Appearance for Renovation
- Low maintenance / Long Life Span
- UV Colour Stable
- Over clad of Existing Wall

Dura Cladding is an ever increasing popular choice for finishing the outside of commercial and domestic buildings, and is ideal to be used for updating club house exteriors or renewing boat sheds to their former glory. Dura Cladding can be used as a cost-effective solution for cladding new buildings especially for when eco-friendly considerations are a priority.

Marina Offices

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Colour: Charcoal

Key Reasons For Choice:
- Modern Appearance for Renovation
- Low maintenance / Long Life Span
- UV Colour Stable
- Over clad of Existing Wall

With the visual appeal of real wood cladding, our composite wall cladding is manufactured from a unique combination of wood and plastic, is resistant to rotting and has a vibrant long-lasting colour. Dura Cladding is tested for extreme climates including Eastern Europe and the Middle East.

Boat Yard Storage

Application: Boat Shed storage solution to help increase boat lifespan.

Type: Flush 150

Depth: 21mm

Fixing: Screw fixing into hidden, pre-drilled oval holes

Colour: Cedar

Key Reasons For Choice:
- Low Maintenance
- Traditional Wood Appearance
- Low Life Cycle Costs
- Eco-Friendly

Dura Composites was confirmed as the UK’s first composite wood supplier to be 100% Certified FSC®.
Introduction

Dura Composites Ltd. is a leading global supplier of composite products for decking, structures, handrailings and façades, ideal for marine, industrial, rail, landscaping and architectural applications, many of which are highly eco-friendly. Incorporated in 1996, it has since supplied a wide range of blue chip organisations with products from the standard range and also bespoke project solutions.

The UK headquarters is dedicated to innovation to ensure that Dura Composites is always at the forefront of composite material technology. The growing team have extensive knowledge and practical experience of fibreglass reinforced plastic, timber composites and other related emerging materials.

The range of products on offer is vast, from floor walkway grating, through decking, cladding and hand railing to lift risers or trench covers. All products offer customers a low life cycle cost thanks to their long life expectancy and also low maintenance requirements.

Dura Composites sells directly to a wide variety of customers from global contractors to individual Marina owners and our products are also available through a well-established global distribution network in the Middle East, Africa and Europe.

Mission Statement

To supply pioneering composite product solutions to real-world problems for customers in the industrial, rail, marine, landscaping & architectural sectors.
We do this by focusing on continuous innovation, a relentless drive to understand the specific needs and operating environments of our customers and a commitment to exceptional service and care.

To help us achieve our strategic vision, we will harness our global network of highly satisfied, passionate and connected customers to drive awareness of Dura as the experts in composite product solutions.
We will also provide the leadership and support necessary to ensure that our employees are empowered, challenged, happy and rewarded - in recognition of the importance of their contribution to our continued growth and success.