

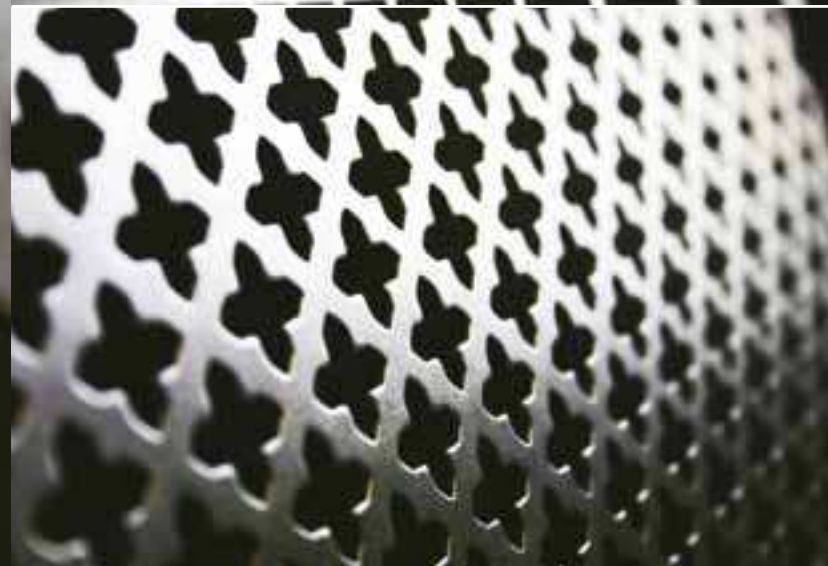
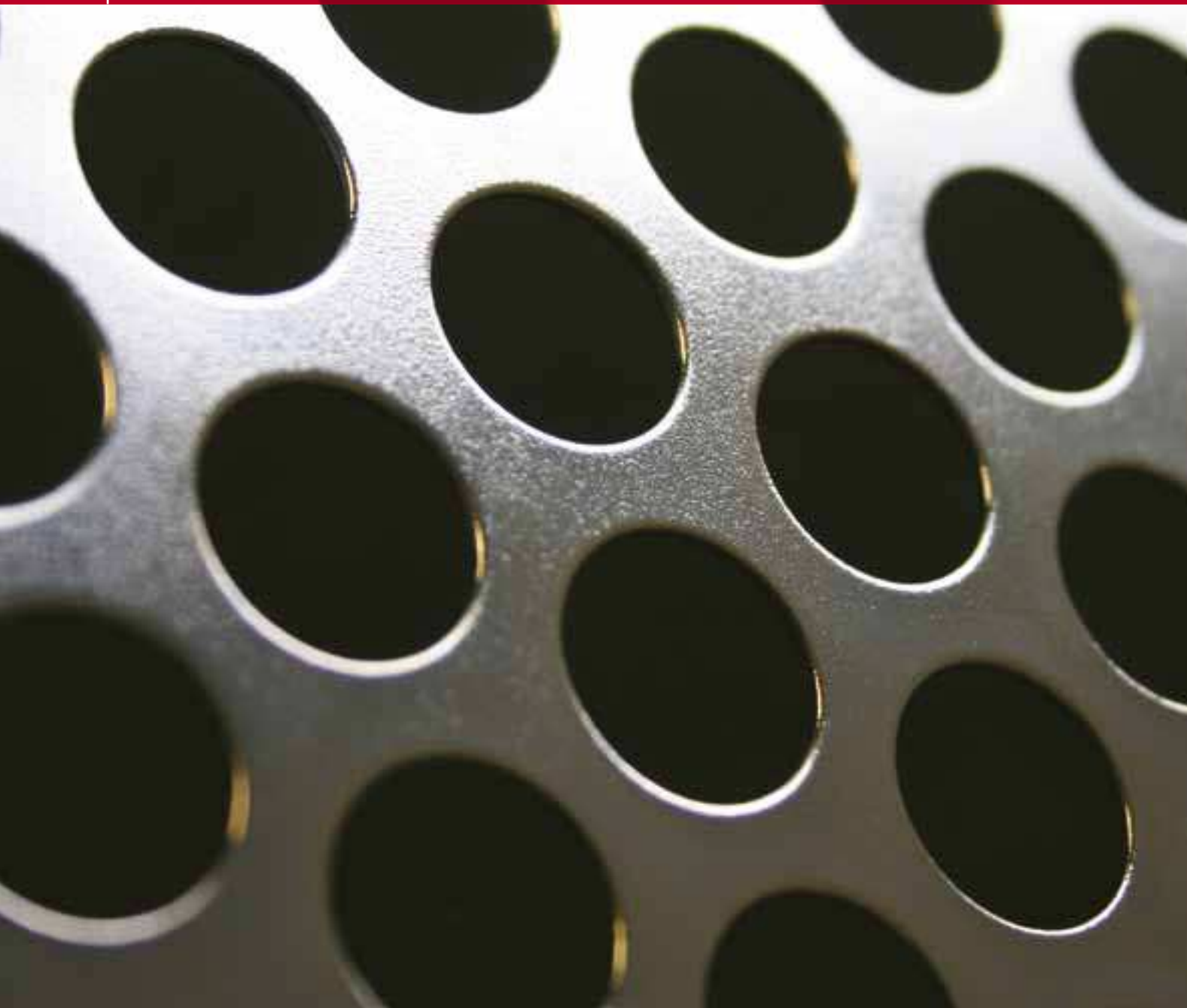


Perforated Stock Sheets - 2012



ORDER NOW FOR
IMMEDIATE DELIVERY

CALL 028 90 454599 or VISIT www.ridgewayplant.com



● SAVE £££ ● 500 + STOCK PRODUCTS ● TRADE PRICES ● 24/48 HR DELIVERY

Welcome to RMIG the UK's leading supplier of perforated stock sheets, available off the shelf for immediate delivery.

Stock Range

Whatever your requirements we have the most extensive range of high quality perforated sheets in a variety of materials, available today.

As the largest manufacturer of perforated metal in the world, we keep a wide range of stock at our warehouse in Warrington which we can deliver on a next day service if required.

An extended range is also available from our sister companies across Europe for delivery direct to your door in 7 / 10 days.

There are over 650 pattern specifications available in Mild Steel, Pre Galvanised and Aluminium, as well as St304, St316 and also St304 Polished. All are available in various stock sheet sizes including: 2000x1000mm, 2500x1250mm and 3000x1500mm.

This brochure indicates our extensive range of options. Please call our friendly dedicated team who will help with your enquiries, no matter how complex or difficult your application needs may be.

We do not have a minimum order charge and all our prices are inclusive of delivery within the UK. We also accept all major credit and debit cards to allow ease of ordering and immediate despatch.

RMIG is the world's largest manufacturer and supplier of perforated metal, with manufacturing units and sales offices throughout Europe.

The UK is served from our manufacturing and sales office based in Warrington from where we supply stock sheets and tailor made products.

Stock sheets

We hold in stock an extensive range of perforated sheets in a variety of hole configurations, normally delivered on a next day basis.

Tailor made

As the name suggests, we manufacture to customer specific requirements and offer not only a perforating facility but also a total solution in terms of fabrication and finishing options.

Contact us

via our website www.ridgewayplant.com
or phone our direct sales line
028 90 454599

Opening hours

Monday to Thursday	8.00 – 5.30
Friday	8.00 – 4.30

RMIG

Formerly Rich. Muller Limited

Quality Products

As a group we are committed to providing you with a quality product and excellent customer service .

Stock Lines

We stock an extensive range of materials with different hole configurations within our group .

Fast Delivery

Local stock delivery within 24/48 hours
Group stock within 7/10 working days.

Easy Ways To Order

Contact us by phone **028 90 454599**
or visit our website at www.ridgewayplant.com



CALL

028 90 454599

VISIT

www.ridgewayplant.com



RM Stock list 2012

- = 1 day delivery
- ▲ = 10 day delivery

Hole type & size (mm)	Pitch type & size (mm)	Open area	Thickness (mm)																		
			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0
Round holes Triangular pitch																					
Sendzimir galvanised (DX51D)																					
R 1.50	T 2.60	30.0%						▲		▲											
R 2.00	T 3.50	30.0%						▲		▲				▲							
R 3.00	T 5.00	33.0%		▲	▲			▲		●			●	▲							
R 3.00	T 6.00	23.0%								▲											
R 4.00	T 6.00	40.0%								▲											
R 4.00	T 7.00	30.0%						▲													
R 5.00	T 6.50	54.0%								▲											
R 5.00	T 7.00	46.0%						▲		▲				▲							
R 5.00	T 7.50	40.0%			▲					▲				▲							
R 5.00	T 8.00	35.0%						▲		▲				▲	▲						
R 6.00	T 8.00	51.0%								●											
R 6.00	T 9.00	40.0%								▲				▲	▲						
R 7.00	T 10.00	44.0%								▲											
R 8.00	T 11.00	48.0%								▲											
R 8.00	T 12.00	40.0%								▲											
R 10.00	T 14.00	46.0%								▲											
R 10.00	T 15.00	40.0%								▲											
R 20.00	T 27.00	50.0%																			
R 20.00	T 28.00	46.0%																			
Sendzimir galvanised (DX51D+Z275)																					
R 4.00	T 7.00	30.0%		▲																	
R 20.00	T 27.00	50.0%													▲						
Hot dip galvanised																					
R 8.00	T 12.00	40.0%																		▲	
R 8.00	T 15.00	26.0%																			▲
R 10.00	T 16.00	35.0%																			▲
Aluminium EN 1050A (2S)																					
R 1.00	T 2.00	23.0%								▲											
R 1.50	T 2.50	33.0%								▲											
R 1.50	T 2.60	30.0%								▲											
R 2.00	T 3.50	30.0%								●				▲							
R 3.00	T 5.00	33.0%								●				▲							
R 4.00	T 5.00	58.0%								▲											
R 4.00	T 6.00	40.0%								▲											
R 5.00	T 7.00	46.0%								▲											
R 5.00	T 7.50	40.0%								▲				▲	▲						
R 5.00	T 8.00	35.0%								▲				▲	●		●				
R 6.00	T 9.00	40.0%												▲	▲						
R 8.00	T 11.00	48.0%												▲	▲						
R 8.00	T 12.00	40.0%								▲				▲	▲						
R 10.00	T 14.00	46.0%													▲						
R 10.00	T 15.00	40.0%								▲				▲	▲						
R 15.00	T 21.00	46.0%													▲						
R 20.00	T 28.00	46.0%													▲						
Aluminium EN 5754 (AlMg3)																					
R 2.00	T 3.50	30.0%		▲						▲											
R 3.00	T 5.00	33.0%		▲				▲		▲				▲							
R 4.00	T 6.00	40.0%								▲											
R 5.00	T 8.00	35.0%								▲				▲	▲			▲			
R 6.00	T 9.00	40.0%													▲						
R 8.00	T 15.00	26.0%																		▲	▲
R 10.00	T 15.00	40.0%													▲						
Stainless steel EN 1.4301 (AISI 304)																					
R 0.50	T 1.09	19.0%	●	▲																	
R 0.75	T 1.50	23.0%			●																
R 0.90	T 1.75	24.0%																			
R 1.00	T 2.00	23.0%		▲						▲											
R 1.10	T 2.00	27.0%																			
R 1.25	T 2.40	25.0%								▲											
R 1.50	T 2.50	33.0%		▲						▲											
R 1.50	T 2.60	30.0%								●											
R 1.50	T 3.00	23.0%												▲							
R 2.00	T 3.00	40.0%								●											
R 2.00	T 3.50	30.0%		▲						●				▲							
R 2.00	T 4.00	23.0%																			
R 2.50	T 4.50	28.0%												▲							
R 3.00	T 4.00	51.0%								▲											
R 3.00	T 5.00	33.0%								●				●	●		●				
R 3.00	T 6.00	23.0%								▲											
R 4.00	T 5.60	46.0%								●				▲							
R 4.00	T 6.00	40.0%								▲				●	▲						
R 4.00	T 7.00	30.0%												▲	▲						
R 5.00	T 7.00	46.0%								▲											
R 5.00	T 7.50	40.0%								▲				▲							
R 5.00	T 8.00	35.0%								●				●	●		●			▲	
R 6.00	T 8.00	51.0%								●				●	●		●				
R 6.00	T 9.00	40.0%								▲				▲	▲						
R 8.00	T 10.00	58.0%								▲				●	▲						
R 8.00	T 11.00	48.0%								▲				▲	●						
R 8.00	T 12.00	40.0%								▲				▲	▲		●				
R 10.00	T 12.70	56.0%								▲				▲	●						
R 10.00	T 14.00	46.0%								▲				▲	▲						



Hole type & size (mm)	Pitch type & size (mm)	Open area	Thickness (mm)																		
Dimension: 3000 x 1500 mm																					
Round holes Triangular pitch			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0
Mild steel																					
R 2.50	T 4.00	35.0%												▲							
R 3.00	T 4.00	51.0%													▲						
R 3.00	T 4.50	40.0%													▲						
R 3.00	T 5.00	33.0%							▲			▲	▲								
R 4.00	T 6.00	40.0%										▲	▲		▲						
R 5.00	T 8.00	35.0%							▲			▲	▲		▲						
R 6.00	T 9.00	40.0%													▲						
R 8.00	T 12.00	40.0%													▲						
R 10.00	T 14.00	46.0%													▲					▲	
R 10.00	T 15.00	40.0%													▲					▲	
R 15.00	T 21.00	46.0%													▲						
R 15.00	T 22.00	42.0%													▲						
R 20.00	T 27.00	50.0%													▲						
Sendzimir galvanised (DX51D)																					
R 3.00	T 5.00	33.0%							▲			▲									
R 4.00	T 6.00	40.0%							▲												
R 5.00	T 7.00	46.0%							▲												
R 5.00	T 8.00	35.0%							▲			▲	▲								
R 10.00	T 15.00	40.0%										▲	▲								
R 20.00	T 27.00	50.0%													▲						
Sendzimir galvanised (DX51D+Z275)																					
R 8.00	T 12.00	40.0%											▲	▲							
R 10.00	T 14.00	46.0%											▲	▲							
Aluminium EN 1050A (2S)																					
R 3.00	T 5.00	33.0%													▲						
R 5.00	T 8.00	35.0%							▲				▲	▲							
R 10.00	T 15.00	40.0%													▲						
R 20.00	T 28.00	46.0%													▲						
Stainless steel EN 1.4301 (AISI 304)																					
R 3.00	T 5.00	33.0%												▲							
R 5.00	T 8.00	35.0%							▲					▲	▲						
R 6.00	T 9.00	40.0%												▲	▲						
R 10.00	T 15.00	40.0%												▲	▲						
Dimension: 2000 x 1000 mm																					
Round holes Square pitch																					
Mild steel			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0
R 3.40	U 5.00	36.0%												▲							
R 4.50	U 15.00	7.0%							▲				▲								
R 4.50	U 25.00	3.0%											▲	▲							
R 5.00	U 10.00	20.0%							▲												
R 5.00	U 12.50	13.0%							▲				▲								
R 5.00	U 25.00	3.0%							▲				▲								
R 7.00	U 25.00	6.0%												▲							
R 10.00	U 20.78	18.0%													▲						
R 20.00	U 48.50	15.0%													▲						
Stainless steel EN 1.4301 (AISI 304) 2 sides polished grain 240 + PVC																					
R 4.50	U 15.00	7.0%												▲							
R 15.00	U 36.38	15.0%												▲							
Sendzimir galvanised (DX51D)																					
R 2.50	U 5.00	16.0%																			
R 3.00	U 8.00	11.0%			▲																
R 4.50	U 15.00	7.0%											▲								
R 5.00	U 10.00	20.0%							▲												
R 5.00	U 14.00	10.0%							▲												
R 10.00	U 20.78	18.0%													▲						
R 10.00	U 26.00	12.0%							▲												
Aluminium EN 1050A (2S)																					
R 4.50	U 15.00	7.0%												▲	▲						
R 10.00	U 25.98	12.0%													▲						
R 15.00	U 36.38	15.0%													▲						
R 20.00	U 48.50	15.0%													▲						
Stainless steel EN 1.4301 (AISI 304)																					
R 4.50	U 15.00	7.0%												▲							
R 20.00	U 48.50	15.0%												▲							
Stainless steel EN 1.4301 (AISI 304) 1 side polished grain 240 + PVC																					
R 4.50	U 15.00	7.0%												▲							
R 10.00	U 15.00	35.0%												▲							
R 10.00	U 25.98	12.0%												▲							
Dimension: 2500 x 1250 mm																					
Round holes Square pitch																					
Mild steel			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0
R 4.50	U 15.00	7.0%							▲				▲								
R 10.00	U 20.78	18.0%												▲							
Sendzimir galvanised (DX51D)																					
R 4.50	U 15.00	7.0%												▲							



RM Stock list 2012

● = 1 day delivery
▲ = 10 day delivery

Hole type & size (mm)	Pitch type & size (mm)	Open area	Thickness (mm)																		
Dimension: 2000 x 1000 mm																					
Round end slots Parallel pitch			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0
Mild steel																					
LR 1.50 x 20.00	U 3.00 x 24.00	41.0%							▲												
LR 2.00 x 20.00	U 4.00 x 24.00	41.0%							▲												
LR 4.00 x 13.00	U 8.00 x 18.00	34.0%										▲									
LR 5.00 x 25.00	U 8.00 x 32.00	47.0%							▲												
Aluminium EN 5754 (AlMg3)									▲												
LR 3.00 x 20.00	U 6.00 x 24.00	40.0%							▲												
Stainless steel EN 1.4301 (AISI 304)									▲												
LR 2.00 x 20.00	U 4.00 x 24.00	41.0%							▲												
LR 3.00 x 20.00	U 6.00 x 24.00	40.0%										▲									
LR 5.00 x 25.00	U 8.00 x 32.00	47.0%										▲									
Dimension: 2000 x 1000 mm																					
Round end slots Staggered pitch			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0
Mild steel																					
LR 1.00 x 20.00	Z 6.32 x 24.00	26.0%							▲												
LR 1.50 x 20.00	Z 7.50 x 24.00	33.0%							▲												
LR 2.00 x 20.00	Z 8.88 x 24.00	37.0%							▲												
LR 2.50 x 20.00	Z 10.80 x 24.00	38.0%							▲												
LR 3.00 x 20.00	Z 12.00 x 24.00	40.0%							▲												
LR 4.00 x 20.00	Z 16.00 x 24.00	40.0%							▲				▲								
Stainless steel EN 1.4404 (AISI 316L)																					
LR 2.00 x 20.00	Z 8.88 x 24.00	37.0%											▲								
Aluminium EN 5754 (AlMg3)																					
LR 3.00 x 20.00	Z 15.00 x 25.00	31.0%												▲	▲						
LR 4.00 x 20.00	Z 16.00 x 25.00	38.0%												▲							
LR 5.00 x 20.00	Z 20.00 x 25.00	40.0%												▲							
LR 5.00 x 25.00	Z 24.00 x 32.00	31.0%													▲				▲		
LR 8.00 x 25.00	Z 30.00 x 32.00	42.0%																	▲		
Stainless steel EN 1.4301 (AISI 304)																					
LR 1.00 x 10.00	Z 7.00 x 14.00	20.0%							▲												
Dimension: 2000 x 1000 mm																					
Decorative patterns			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0
Mild steel																					
Cross 19D	CPR 6.00 M 6.36	49.0%							▲												
Club 1-005	CPR 9.75 M 10.61	46.0%							▲												
Club Dec 2	CPR 10.00 M 11.30	41.0%							▲												
Club 19C	CPR 10.00 M 11.30	49.0%							▲												
Club 1-020	CPR 12.21 M 13.58	47.0%							▲				▲	▲							
Club & Round 14D	CPRR 3.50 x 6.00 M 6.36	41.0%							▲												
CPRR 5.00 x 11.00	M 11.30	32.0%							▲												
CPRR 5.00 x 9.75	M 17.70	46.0%							▲												
Club & Round 9A	CPRR 6.00 x 11.00 M	46.0%							▲												
Club & Round 1-006	CPRR 6.00 x 9.75 M 15.00	43.0%							▲												
Cross 12E	CPS 15.00 M 15.60	45.0%							▲												
Star 2-000	CPS 15.30 M 15.60	46.0%							▲												
CPRR 5.00 x 11.00	M 11.30	32.0%																			
Sendzimir galvanised (DX51D)																					
Club 1-020	CPR 12.21 M 13.58	47.0%							▲												
CPRR 5.00 x 11.00	M 11.30	32.0%							▲												
Dimension: 2500 x 1250 mm																					
Decorative patterns			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0
Mild steel																					
Club 1-020	CPR 12.21 M 13.58	47.0%							▲						▲						
Dimension: 2000 x 1000 mm																					
Special patterns			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0
Mild steel																					
Square Diagonal	CD 7.50 M 11.50	43.0%							▲												
H 11.00	T 14.00	64.0%													▲						
Deco Tresse Lattice	DEC 10.00 M 18.00	30.0%							▲												
Deco 45-000 Lattice	DEC 10.50 M 18.50	29.0%							▲												
Deco 46-000 Lattice	DEC 34.5 x 48 Z 55x 55	38.0%							▲												
SPEC 3.00	SPEC 7.00	0.0%							▲												
Anti Skid 4209-000	RAS 5.00 x 8.10 M 17.68	20.0%																			
Square Diagonal	CD 15.00 M 30.00	25.0%													▲						
SPEC 3.00	SPEC 7.00	0.0%													▲						
RAS 8.50 x 10.00	M 35.30	6.0%																		▲	
CEM 12.00 x 12.00	U 20.00	0.0%													▲	▲					

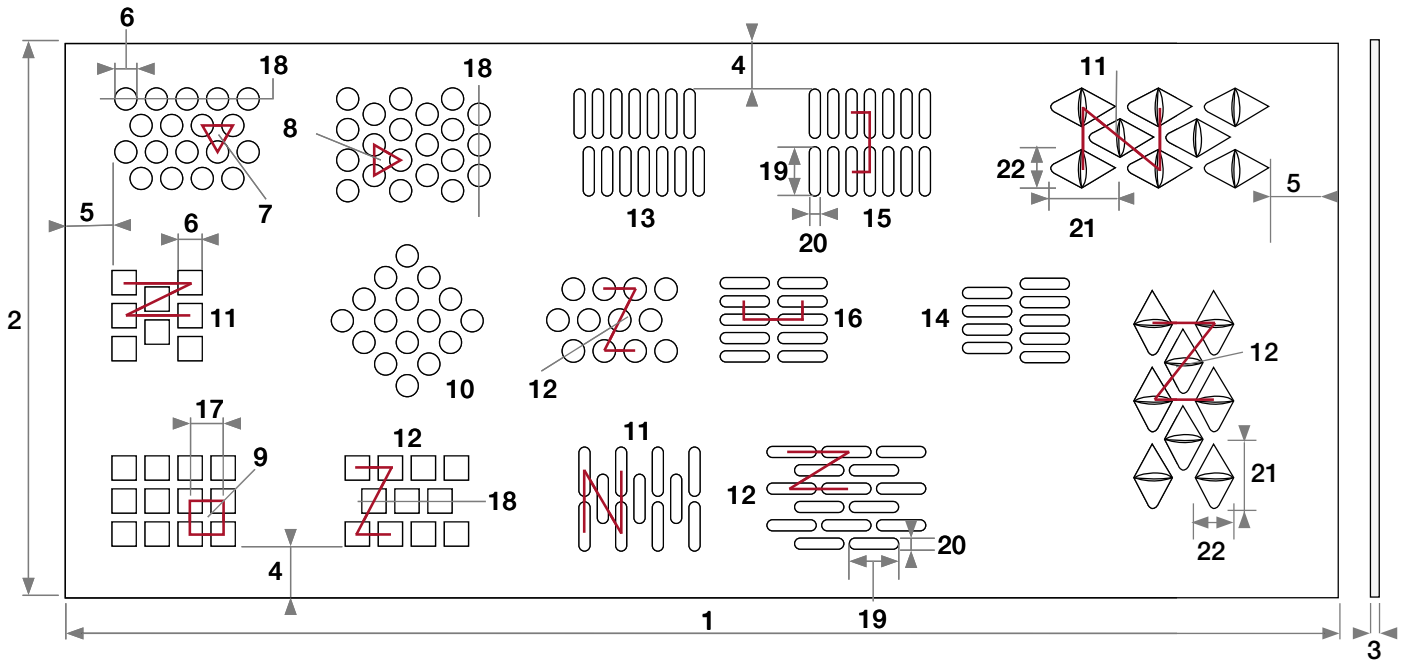


RM Stock list 2012

● = 1 day delivery
▲ = 10 day delivery

Hole type & size (mm)	Pitch type & size (mm)	Open area	Thickness (mm)																										
			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0								
Embossed	LREM 9 x 26 Z 52 x 52	0.0%										▲	▲	▲	▲														
Stainless steel EN 1.4301 (AISI 304) 2 sides polished grain 240 + PVC																													
Square Diagonal	CD 15.00 M 30.00	25.0%										▲																	
Sendzimir galvanised (DX51D)																													
DEC 3.80 x 6.60	M 10.00	22.0%																											
Anti Skid 4209-000	RAS 5.00 x 8.10 M 17.68	20.0%																											
Sendzimir galvanised (DX51D+Z275)																													
CEM 12.00 x 12.00	U 20.00	0.0%																											
LREM 9.00 x 26.00	Z 52.00 x 52.00	0.0%																											
Aluminium EN 1050A (2S) + PVC																													
Square Diagonal	CD 15.00 M 30.00	25.0%																											
Stainless steel EN 1.4301 (AISI 304)																													
Square Diagonal	CD 15.00 M 30.00	25.0%																											
Anti Skid 4209-000	RAS 5.00 x 8.10 M 17.68	20.0%																											
Embossed	LREM 9 x 26 Z 52 x 52	0.0%																											
Dimension: 2015 x 1000 mm																													
Special patterns			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0								
Mild steel																													
RAS 11.00 x 10.00	M 36.36	14.0%																											
Dimension: 2500 x 1250 mm																													
Special patterns			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0								
Mild steel																													
CEM 12.00 x 12.00	U 20.00	0.0%																											
Embossed	LREM 9 x 26 Z 52 x 52	0.0%																											
Dimension: 3000 x 1500 mm																													
Special patterns			0.4	0.5	0.6	0.7	0.75	0.8	1.0	1.2	1.25	1.5	2.0	2.5	3.0	4.0	4.5	5.0	6.0	8.0	10.0								
Mild steel																													
RAS 8.50 x 10.00	M 35.30	6.0%																											
Embossed	LREM 9 x 26 Z 52 x 52	0.0%																											

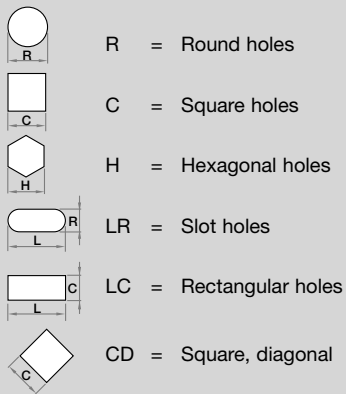
Description of perforated sheet



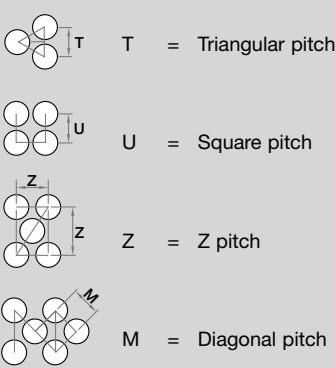
Hole form and arrangement

RMIG uses the international ISO norm 7806-1983(E) when describing hole shape and arrangement

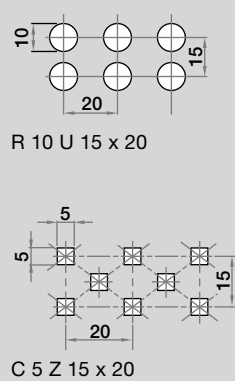
Shape of holes:



Arrangement of holes:



Examples:

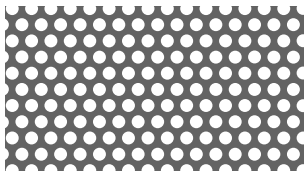


Guidance

- 1 Length
- 2 Width
- 3 Sheet thickness
- 4 Margins (long sides)
- 5 Margins (short sides)
- 6 Hole size
- 7 Triangular pitch, longitudinal
- 8 Triangular pitch, transverse
- 9 Square pitch
- 10 Diagonal pitch
- 11 Staggered parallel to width
- 12 Staggered parallel to length
- 13 End staggered parallel to width
- 14 End staggered parallel to length
- 15 Straight parallel to width
- 16 Straight parallel to length
- 17 Pitch
- 18 Row of holes
- 19 Slot hole length
- 20 Slot hole width
- 21 Nose screen length
- 22 Nose screen width

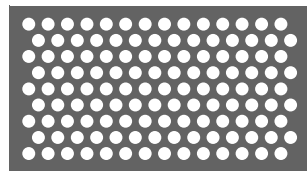
Margins

Fig. A



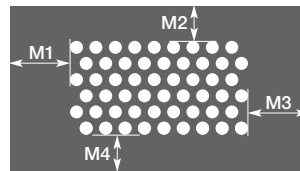
Perforated sheet without margins

Fig. B



Perforated sheet with margins

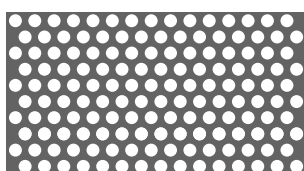
Fig. C



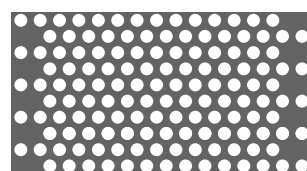
Perforated sheet with margins

Toolsettings

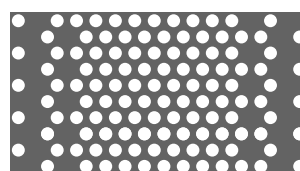
1.



2.



3.





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Perforation without limits