

Re: Stone stuffing of Filter Unit

× Bad example

① Production frame

Wrong size→Setting of net is difficult.
There are projections→Net was hooked.



② Stuffing stones

Unsuitable size: Diameter more than 200mm.



③ Setting of a net

If production frame is too big, net can't be opened.
Unnecessary load to a net.



④ Produced Filter Unit.

A lot of vacancy with uneven surface.
Flexibility and stability are very bad.



Net will be damaged if production method is wrong.

○ Good example

① Production frame

Correct size→Setting of net is easy.
There is no projections→Net will not be hooked.



② Stuffing stones.

Suitable size : 50~150mm



③ Steeing of a net.

There is leeway of net if size of frame is correct.
There is no load to a net.



④ Production of Filter Unit.

No vacancy with smooth surface.
Flexibility and stability are very good.

